

ETCHED PLAQUE SPECIFICATIONS

1. CHOOSE MATERIAL AND SURFACE FINISH

ALUMINUM

Aluminum Association
Standard Alloy 6061
Standard sized sheet:
48"W x 96"L

SATIN
ALUMINUM

POLISHED
ALUMINUM

STAINLESS STEEL

Standard: Alloy 304
Optional: Alloy 316
Standard sized sheet:
48"W x 96"L

SATIN
STAINLESS
STEEL

POLISHED
STAINLESS
STEEL

ORBITAL
STAINLESS
STEEL

ZINC

Standard sized sheet:
24"W x 36"L
Available thickness:
.064", .125", .163"

SILVERTONE
ZINC

BRONZETONE
ZINC

BRASSTONE
ZINC

TWO COLOR
PAINTED ZINC

COMMERCIAL BRONZE

Copper Development Assn.
Alloy C22000. 90% Copper,
10% Zinc. Standard sized
sheet: 48"W x 96"L

SATIN
COMMERCIAL
BRONZE

POLISHED
COMMERCIAL
BRONZE

LIGHT
OXIDIZED
COMMERCIAL
BRONZE

MEDIUM
OXIDIZED
COMMERCIAL
BRONZE

DARK
OXIDIZED
COMMERCIAL
BRONZE

BRASS

Copper Development Assn.
Alloy C26000.
70% Copper, 30% Zinc.
Standard sized sheet:
36"W x 96"L

SATIN
BRASS

POLISHED
BRASS

LIGHT
OXIDIZED
BRASS

MEDIUM
OXIDIZED
BRASS

DARK
OXIDIZED
BRASS

MUNTZ

Copper Development Assn.
Alloy C28000.
60% Copper, 40% Zinc.
Standard sized sheet:
48"W x 96"L

SATIN
MUNTZ

POLISHED
MUNTZ

LIGHT
OXIDIZED
MUNTZ

MEDIUM
OXIDIZED
MUNTZ

DARK
OXIDIZED
MUNTZ

COPPER

Copper Development Assn.
Alloy C11000.
Standard sized sheet:
36"W x 96"L

SATIN
COPPER

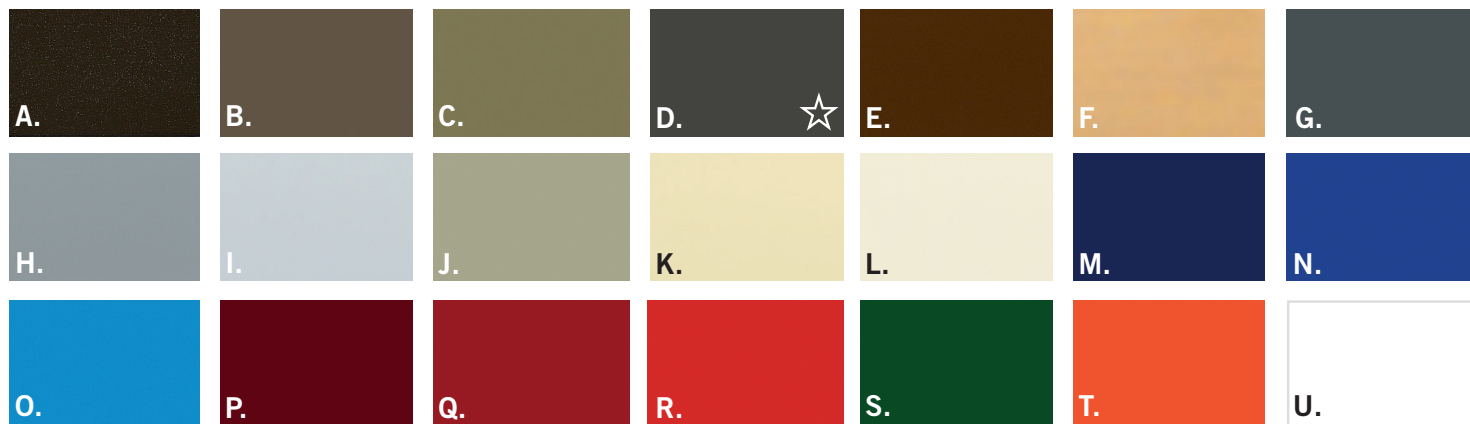
POLISHED
COPPER

LIGHT
OXIDIZED
COPPER

MEDIUM
OXIDIZED
COPPER

DARK
OXIDIZED
COPPER

2. CHOOSE BACKGROUND COLOR ☆ MOST POPULAR



- A. Dark Bronze M-313
- B. Medium Bronze M-312
- C. Light Bronze M-311
- D. Black
- E. Dark Brown
- F. Golden Bronze M-40
- G. Dark Grey M-9

- H. Medium Grey M-8
- I. Light Grey M-5
- J. Beige M-65
- K. Cream M-71
- L. Ivory M-58
- M. Dark Blue M-28
- N. Medium Blue M-25

- O. Light Blue M-20
- P. Maroon M-118
- Q. Dark Red M-115
- R. Red M-107
- S. Green M-38
- T. Orange M-102
- U. White

ETCHED PLAQUE SPECIFICATIONS



Raised Graphics

Background painted or chemically oxidized, depending on material. Small lettering with fine serifs is not recommended.



Recessed Graphics

Infilled with a painted color. Brass alloys may be chemically oxidized to appear darker.

DIGITAL PRINTING

Full-color graphics, including wood grains, can be printed in recesses and on raised elements with provided artwork.

Square inch printing cannot exceed 48" x 120"



3. CHOOSE PROTECTIVE COATING

Protective clear coatings are used on all metals except stainless steel and polished aluminum.

Coatings are available in the following finishes:

Gloss - standard clear coating; high sheen

Satin - standard for ADA signage; mild sheen

Semi-Gloss - medium sheen

Matte - no sheen

4. CHOOSE CORNERS & EDGES ☆ MOST POPULAR



Square Corners

90° is standard unless otherwise specified



Radius Corners

Specify required radius



Square Edge

90° is standard unless otherwise specified



Bevel Edge

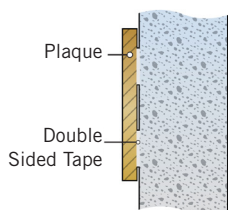
Standard bevel is 45° and is applied to one half the material thickness. Bevel edges are not available on 1/16" thickness.

CUSTOM SHAPES

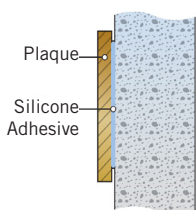
In addition to the corners and edges above, custom shapes are also available.



5. CHOOSE MOUNTING METHOD

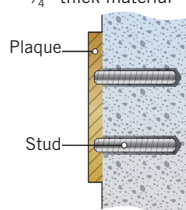


Double-Faced Tape



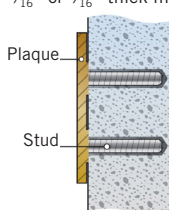
Silicone Mount

Drilled & Tapped Studs
1/4" thick material



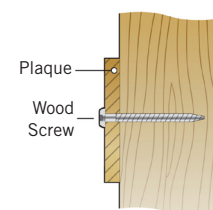
Plaque
Stud

Welded Studs
1/16" or 3/16" thick material



Plaque
Stud

Stud Mount



Through The Face Mount