

# WATERJET-CUT LETTER SPECIFICATIONS

## 1. CHOOSE MATERIAL & SURFACE FINISH

### STAINLESS STEEL

Standard: Alloy 304 Optional: Alloy 316 (add 30%)  
Standard sized sheet: 48"W x 96"L



Satin Stainless Steel



Polished Stainless Steel



Random Orbital  
Stainless Steel

### WATERJET-CUT LETTERS & LOGOS

Waterjet-Cut Letters & Logos are custom cut to your exact artwork specifications, providing greater flexibility and customization than standard cast letters.



### ALUMINUM

Aluminum Association Standard: Alloy 6061  
Standard sized sheet: 48"W x 96"L



Satin Aluminum



Polished Aluminum



Painted Aluminum



Painted M-335 Black



Painted M-313 Dark Bronze



Painted M-312 Medium Bronze



Painted M-311 Light Bronze

### COMMERCIAL BRONZE

Copper Development Association Alloy C22000; 90% Copper, 10% Zinc  
Standard sized sheet: 48"W x 96"L



Satin Bronze



Polished Bronze



Light Oxidized Bronze



Medium Oxidized Bronze



Dark Oxidized Bronze

### C260 YELLOW BRASS

Copper Development Association Alloy C26000; 70% Copper, 30% Zinc  
Standard sized sheet: 36"W x 96"L



Satin Brass



Polished Brass



Light Oxidized Brass



Medium Oxidized Brass



Dark Oxidized Brass

### MUNTZ METAL

Copper Development Association Alloy C28000; 60% Copper, 40% Zinc  
Standard sized sheet: 48"W x 96"L



Satin Muntz Metal



Polished Muntz Metal



Light Oxidized Muntz Metal



Medium Oxidized Muntz Metal



Dark Oxidized Muntz Metal

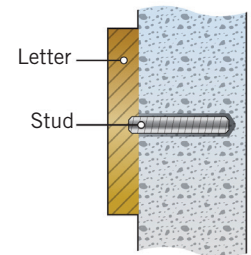
## 2. CHOOSE COLOR (PAINTED ALUMINUM ONLY)

### ★ MOST POPULAR

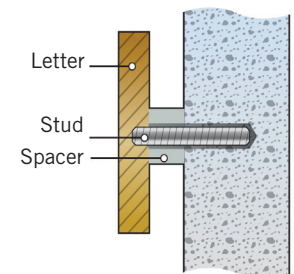
- A. Dark Bronze M-313
- B. Medium Bronze M-312
- C. Light Bronze M-311
- D. Black
- E. Dark Brown
- F. Golden Bronze M-40
- G. Dark Grey M-9
- H. Medium Grey M-8
- I. Light Grey M-5
- J. Beige M-65
- K. Cream M-71
- L. Ivory M-58
- M. Dark Blue M-28
- N. Medium Blue M-25
- O. Light Blue M-20
- P. Maroon M-118
- Q. Dark Red M-115
- R. Red M-107
- S. Green M-38
- T. Orange M-102
- U. White



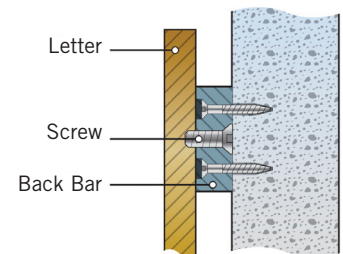
## 3. CHOOSE MOUNTING METHOD



Flush Mount with Studs



Projected Mount with Studs and Spacers



Back Bar Mount Letters

## ARTWORK REQUIREMENTS

We can work with any of these digital formats:

- TrueType font
- .dxf image saved in outline form
- .cdr files saved as curves
- Adobe Illustrator file saved as outlines for either Mac, PC or Corel Draw (Kingwood)

**LOGOS  
ALSO  
AVAILABLE!**